



WELDING

- Edge preparation for welding & selection of electrode shall conform to IS : 9595
- Thickness of welding A=0.7T where T is minimum thickness between two connecting plates unless otherwise specified.

GENERAL MACHINING TOLERANCE

Deviations for dimension without tolerance shall conform to IS : 2102 (Part 1 & 2)

COL DETAIL-A1
(WTS.-2575.00 KGS.)

VIEW A-A

RevNo	Revision note	Date	Signature	Checked
02	GUSSET PLATE & OFF CUT 600 REVISED.	13.7.21	M.A	B.O
01	DRAWING REVISED GENERALLY.	20.04.21	M.A	B.O

PROJECT	Material	Mass (Kg)	Scale
	IS:2062		
Title			Drawn
COL. DETAIL-A1			M.A
			Chkd.
			B.O
			Appvd.
			R.S
			Date
			12.02.21
DRAWING NUMBER		Revision	No.Of Sht
3-3.11331		02	80